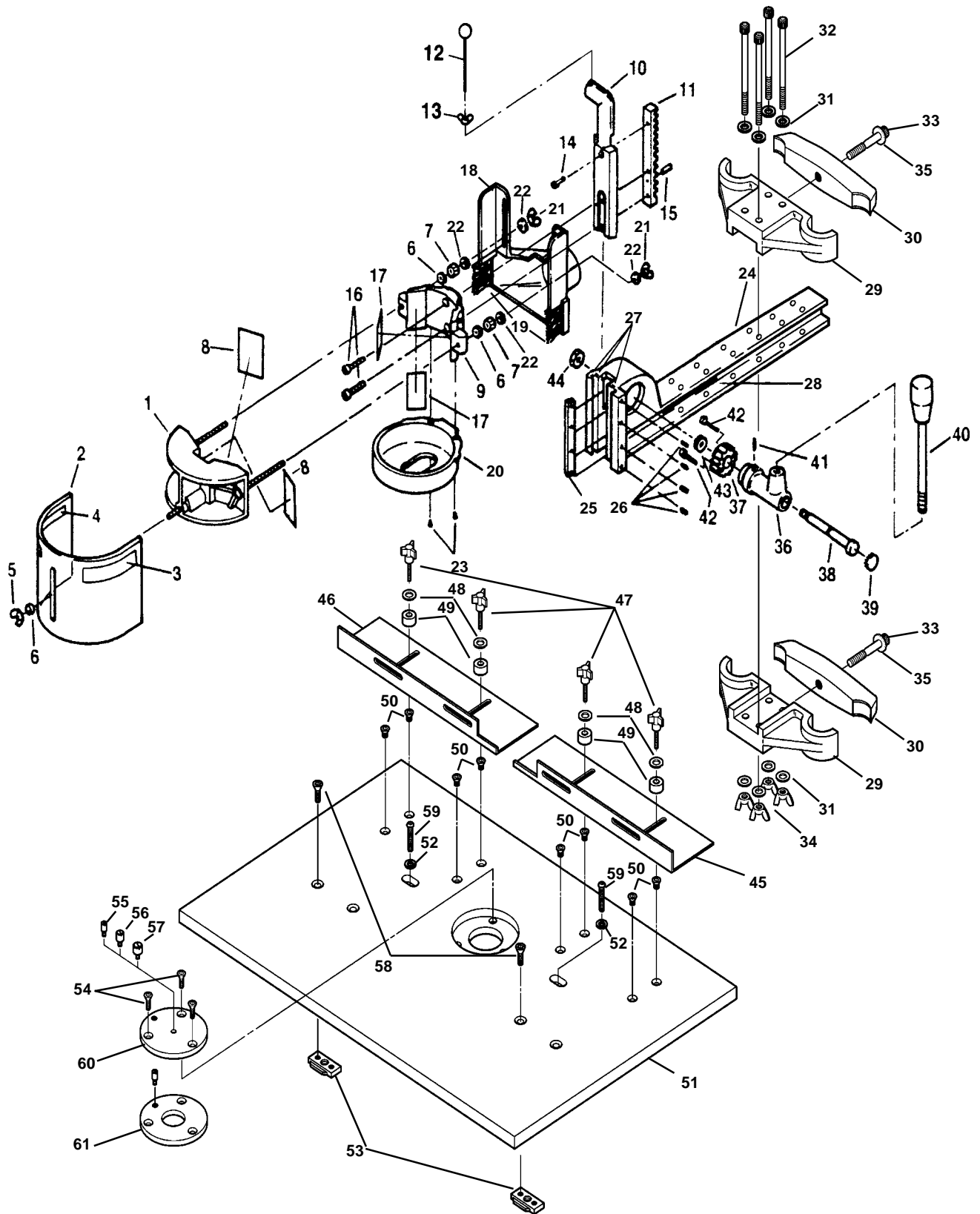




Router Arm Upgrade 555969



Ref No.	Part No.	Item Description	Qty
--	555970	Router Arm Upgrade (Incl. 1-65)	
--	555969	. Router Arm Assy (Incl. 1-44, 63, 64, 65)	
--	513315	. Bracket/Shield Assy (Incl. 1-8)	
1	513272	.. Motor Bracket Assy (Incl 8)	1
2	515161	.. Front Shield Assy (Incl 3-4)	1
3	513309	... Warning Label	1
4	513310	... Warning Label	1
5	513216	.. Wing Nut, 1/4-20	1
6	120392	.. FlatWasher, 1/4"	3
7	120375	.. Hex Nut, 1/4-20	2
8	518278	... Insulator Pads	2
--	513260	. Support & Rack Assy (Incl. 9-17)	
9	513274	.. Rear Motor Bracket	1
10	51319801	.. Dovetail Slide	1
11	5131999	.. Rack	1
12	513307	.. Depth Stop Rod	1
13	513216	.. Wing Nut, 1/4-20	1
14	513201	.. Soc Hd Cp Screw, 1/4-20x3/4	1
15	513206	.. Rollpin, 3/16 diam	1
16	503778	.. Soc Hd Cp Screw, 1/4-20x1-1/4	2
17	513279	.. Insulator Pads	2
--	522282	. Rear Guard and Dust Collection Assy. (Incl. 18-23)	
18	514913	.. Rear Guard/Dust Chute	1
19	514914	.. Strip Brush	2
20	514915	.. Deflector	1
21	513216	.. Wing Nut, 1/4-20	2
22	120393	.. Flat Washer, 5/16	4
23	514881	.. Self-tapping Screw	2
--	522283	. Over Arm Assy (Incl. 24-28)	
24	522259	.. Arm Assy (Incl. 28)	1
25	513197	.. Brass Gib	1
26	515908	.. Screw, 1/4-20x1/2	4
27	514918	.. Shim	3
28	522391	.. Date Code Label	1
--	522285	. Mounting Bracket Assy (Incl. 29-35)	
29	522231	.. Mounting Bracket	2
30	513356	.. Mounting Clamp	2
31	120393	.. Flat Washer, 5/16"	8
32	522275	.. Soc Hd Cap Screw, 5/15x5	4
33	522276	.. Soc Hd Cap Screw, 3/8x2	2
34	214235	.. Wing Nut, 5/16-8	4
35	514237	.. Flat Washer, 3/8	2

Ref No.	Part No.	Item Description	Qty
--	513261	. Clutch & Handle Assy (Incl. 36-44)	
36	51318701	.. Clutch Hub	1
37	5131899	.. Gear	1
38	513188	.. Clutch Shaft	1
39	513192	.. Plug, 25/32" Dia.	1
40	513184	.. Depth Control Handle	1
41	513194	.. Ball Plunger	1
42	513191	.. Soc Hd Cap Screw, 1/4-20x1 ...	2
43	513190	.. Spacer	1
44	513193	.. Hex Nut, 3/8-16	1
--	515511	. Router Fence Assy (Incl. 45-50*)	
45	515493	.. Right Fence	1
46	515585	.. Left Fence with labels	1
47	516325	.. Knob with stud	4
48	513864	.. Flat Washer	4
49	514089	.. Spacer	4
50	51558201	.. Threaded Insert	4
--	522300	. Router Table Assy (Incl. 50*, 51-61)	
51	522267	.. Router Table	1
52	120392	.. Washer, 1/4"	2
53	514491	.. T-nut	2
54	522444	.. Screw 10-32x3/4	3
55	515499	.. 1/4" Pin 10-32	1
56	515500	.. 3/8" Pin 10-32	1
57	515502	.. 1/2" Pin 10-32	1
58	518596	.. Flat Hd Screw, 1/4-20x1-1/2	2
59	521982	.. Rd Hd Screw, 1/4-20x1-1/2	2
60	522266	.. Pin Insert	1
61	522268	.. Table Insert	1
62	51368611	. 5mm Hex Key (not shown)	1
63	51368606	. 1/4" Hex Key (not shown)	1
64	51368608	. 5/16" Hex Key (not shown)	1
65	51368607	. 1/6" Hex Key (not shown)	1

*See Note Below.

NOTE

There are 12 threaded inserts (50) that are included in this package. Eight of these are installed in your table (522300) at the factory, and four are included in the hardware bag (515715) for the Router Fence. Use these inserts as needed for additional fence locations or for mounting featherboards. For installation instructions, refer to the literature for the Router Fence which is included.

